



EN 60974-1-MiniStick

Portable Welding Machine - **MINISTICK**



Properties

- Operates with 1 Phase 230V/50/60 Hz mains voltage and generators, tolerates voltage fluctuations up to 15%.
- Due to inverter technology, energy efficiency is higher than the conventional machines.
- Excellent welding characteristics for rutile and basic electrodes up to 3.25mm in diameter.
- Current adjustment scale by electrode diameters for easy parameter selection.
- Scratch TIG welding on even thin metals due to its stable low currents.
- The smallest model of the family with a weight of 4KG and the compact design, it can easily be carried or hung by the shoulder strap.
- Stable welding current without loss of performance due to electric line fluctuations or with longer welding and electrical cables.
- Designed also for outdoor use, protection class is IP 23.
- Fan cooling and thermal protection against overheating.
- Standard accessories come with the machine.

Technical Specifications

Power Source		
Main voltage (1Ph)	230	V
Input Current (effective)	29.7	A
Input Power	6.83	kVA
Welding Current Range	5-140	A
Rated Welding Current (@25°C)	130	A (100%)
Rate Welding Current (@25°C)	140	A (70%)
Electrode Welding Capacity (2.50mm)	50	Pcs/Hr
Electrode Welding Capacity (3.25mm)	47	Pcs/Hr
Open Circuit Voltage	75 VDC	V
Electrode Diameter	1.60-3.25	mm
Dimensions (l x w x h)	360 x 120 x 200	mm
Weight (net)	4.25	KG
Protection Class	IP23	

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Standard Accessories included in the pack:

- Ground Clamp and Cable
- Electrode Clamp and Cable

Ordering Information

Please quote the part number (EN 60974-1-MiniStick) to place an order.